



**AVIDUS ENGINEERING PRIVATE LIMITED (AEPL)**  
Unfolding Technology

**AEPL-T-003**

**PROCESS INSTRUMENTATION  
AND CONTROL  
(DETAILED ENGINEERING)  
TRAINING PROGRAMME**

**ELIGIBILITY : EIE, ECE, EEE  
DURATION : 2 WEEKS  
DAILY : 4 HOURS**

**1. Introduction to Training Courses**

- ❖ Process Instrumentation & Automation
- ❖ Process Industries
- ❖ Different Fields of Activities
- ❖ Design/Engineering & Construction
- ❖ Commissioning, Operation & Maintenance
- ❖ Instrumentation – Inter Disciplinarian Course

**2. Engineering - Types of Drawings-P&ID**

- ❖ Drawings Types, Size, Scale, Number, Sheet, Revision
- ❖ Drawings Notes, Legend, Symbols, References
- ❖ Drawing Control-Drawing Index
- ❖ Piping and Instrumentation Diagram (P&ID)

**3. Engineering - Wiring Drawings-(ILDs)**

- ❖ Drawings Notes, Legend, Symbols, References
- ❖ Wiring Drawings
- ❖ Elementary Drawings
- ❖ Instrument Loop Diagrams (ILDs)

**4. Engineering - Instrumentation Cable Drawings.**

- ❖ Cable Block Diagram
- ❖ Cable Conduit Schedules (CCS)
- ❖ Cable/Conduit Layout Drawings
- ❖ Cable/Conduit Selection and Sizing

**5. Engineering - Instrument Installation Drawings**

- ❖ Installation/Hook-up Drawings
- ❖ Material Take-Off (MTO)
- ❖ Impulse Tubes-Fittings-Selection
- ❖ Conduit-Fittings-Selections
- ❖ Purchase Requisitions/Technical Evaluation/NMR Review

**6. Engineering-Instrument Specifications Instrument Specification Sheets(ISS)**

- ❖ ISS-Local Instruments
- ❖ ISS-Transmitter
- ❖ ISS-Valves
- ❖ ISS-Actuators
- ❖ I/O List-Data base

**7. Field and System Enclosures**

- ❖ Enclosure Ratings
- ❖ Area Classification and Enclosures
- ❖ Terminations and Equipment Layout
- ❖ Power and Heat Rise Calculations
- ❖ Cable/Conduit Entries, Earthing

**8. Logic Development**

- ❖ Basic Philosophy
- ❖ Types of Logic
- ❖ Drawings Notes, Legend, Symbols, References
- ❖ Control Philosophy / Logic Narratives

**9. Control Laboratory-PLC Trainer**

- ❖ PLC Engineering Study
- ❖ Application Logic Study
- ❖ PLC Programming
- ❖ Simulator with PLC on Batch Process Reactor

**10. Construction/Commissioning**

- ❖ Construction Scope of Work
- ❖ JB's, Instrument Enclosure Installation
- ❖ Impulse Tubes, Cable/Conduit Routing
- ❖ Loop checking, Hydro Test
- ❖ Pre-Commissioning/Commissioning

**11. Automation Systems – Common Features**

- ❖ General Block Diagram
- ❖ Definitions DCS/ESD/PLC/RTU/SCADA
- ❖ Differences in DCS/ESD/PLC/RTU/SCADA
- ❖ Applications of DCS/ESD/PLC/RTU/SCADA
- ❖ Automation System Architecture

**12. Control Valves/Relief Valves**

- ❖ Study of Different Types and Applications
- ❖ Selection and Sizing

**13. Valve Actuators**

- ❖ Pneumatic/Electric/Hydraulic
- ❖ Selection and Sizing

**14. Foundation Field Bus**

- ❖ Serial / Ethernet Communication
- ❖ Foundation Field Bus/HART
- ❖ FF Segment Drawings
- ❖ FF Calculations

**15. New Developments-SPI (INtools) / SPPID (Smart Plant P&ID)**

- ❖ Smart Plant Instrumentation – SPI (INtools) Overview
- ❖ Smart Plant P&ID Overview

**16. Instrumentation Standards**

- ❖ ISA (Instrument Society of America)/ISO
- ❖ PIP (Process Industry Practices)
- ❖ API/NEMA/NEC/NFPA/EIA

**17. Test and Feedback**

- ❖ Job Consultancy
- ❖ Advance Training Certificate Distribution
- ❖ CV Development
- ❖ Mock Interview

**Visit website for more details :  
[www.avidus.in](http://www.avidus.in)**



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